



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-111
Job Sheet 176867



Part No: D350-578-111

Job Qty: 2 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		6/22/18	0.00	0.00	Start Up Stores/Pkg-2		<i>M.H.</i>
160	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging1-3		<i>M.H.</i>
170	QC	2 pcs		6/22/18	0.00	0.00	QC4		<i>SP</i>
175	DC	2 pcs		6/22/18	0.00	0.00	DC		<i>M.H.</i>
180	Packaging	2 pcs		6/22/18	0.00	0.00	Packaging3-2		<i>SP</i>
190	QC21-FG	2 Ea		6/22/18	0.00	0.00	QC21		<i>DAS</i>

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-111

F9013 sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws <i>F9013</i>	2 Ea (1 ea)	90-Start up Operation	<i>5070923X2</i>
D350-578-031	AS350/AS355 Bearpaw Wearplates <i>F9128</i>	2 Ea (1 ea)	90-Start up Operation	<i>5065589X1</i>
				<i>5069120 X1</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	2	6	0
	D350-578-031	2	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube</td><td style="width:15%;">Cross tube</td><td style="width:15%;">Water Jet</td><td style="width:15%;">Engineering</td></tr> <tr> <td>Machining</td><td>Small Fab</td><td>Prod. Eng. Coord.</td><td>Quality</td></tr> <tr> <td>Thermoforming</td><td>Finishing</td><td>Rec/Store/Packaging</td><td>Other</td></tr> <tr> <td>Large Fab</td><td>Composite</td><td>Supplier</td><td></td></tr> </table>					Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	Finishing	Rec/Store/Packaging	Other	Large Fab	Composite	Supplier																									
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Date : _____		Step #: _____		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																												
Description Work Order D DART Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 TEL.: 1 613 832-5200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S078403 Part: D350-578-111 Job No: 176867 Serial No/Batch: S078403 Revision: _____ Inspector: _____ Exp Date: 06/06/2018 Instructions: _____																																																
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td style="width:50%;">Environment</td><td style="width:50%;">No Re-verification</td></tr> <tr><td>Design</td><td>Operator</td></tr> <tr><td>Doc/Data</td><td>Offset/Setup</td></tr> <tr><td>Equip/Tooling</td><td>Supplier</td></tr> <tr><td>Handling/Pre</td><td>Training</td></tr> <tr><td>Material</td><td>Use for Testing</td></tr> <tr><td>Internal Transport</td><td>Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>Rushing</td></tr> <tr><td>LOA</td><td>Product Improvement</td></tr> <tr><td>Substation</td><td>Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>Past Due</td></tr> </table>		Environment	No Re-verification	Design	Operator	Doc/Data	Offset/Setup	Equip/Tooling	Supplier	Handling/Pre	Training	Material	Use for Testing	Internal Transport	Poor Information	Tribal Knowledge	Rushing	LOA	Product Improvement	Substation	Process Improvement	Past Expiry Date	Manufacturing Process	Misidentified	Past Due	<table style="width:100%; border-collapse: collapse;"> <tr><td style="width:50%;">Centre Not Concentric</td><td style="width:50%;"></td></tr> <tr><td>Cracks</td><td></td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td></td></tr> <tr><td>Cuffs</td><td></td></tr> <tr><td>Crushing</td><td></td></tr> <tr><td>Heat Treat</td><td></td></tr> <tr><td>Wave/Twist in Tube</td><td></td></tr> <tr><td>Marks/Chatter</td><td></td></tr> <tr><td colspan="2" style="height: 50px; vertical-align: top;">OTHER : _____</td></tr> </table>					Centre Not Concentric		Cracks		Crimp/Kink/Ripple/Wave		Cuffs		Crushing		Heat Treat		Wave/Twist in Tube		Marks/Chatter		OTHER : _____	
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